

Recommended Procedures

before restarting your Heidelberg Stahlfolder





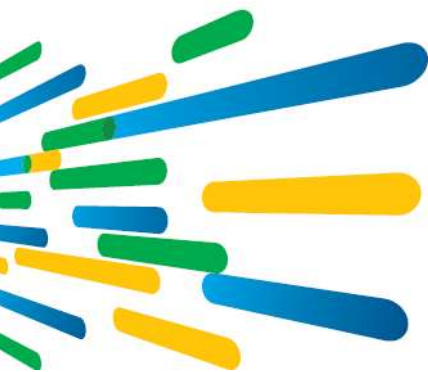
Dear Valuable Customer,

Finally, it's time to take the cover off your machines and jumpstart production.

Please follow the recommended procedures below before restarting your Heidelberg Stahlfolder equipment.

Recommended procedures:

- Inspect power supply and electrical connections to ensure appropriate input voltage.
- Check central and delivery cabinets for rodent/pest damage.
- Remove side covers in BUH unit (Buckle station) and check for rodent/pest damage to avoid jamming between belt and gears.
- Remove rust and dust from all units. clean and lubricate.
- Rotate machine manually using hand wheel to check tightness.
- Switch on power supply and check rotation in air compressor (for correct direction of rotation, check arrow mark on compressor body).
- Check the top and bottom feeder piles in both flat feeder and pallet feeder units.
- Inch the machine and listen to the sound to detect errors, if any.
- Run machine and check knife functions manually.
- Start production.





For further queries on Stahlfolder equipment maintenance, kindly get in touch with our experts or Regional Service Managers:

Stahlfolder Experts:

Mr. Muthusamy, +91 97909 22709
Mr. Yogesh Lotlikar, +91 98198 56004
Mr. Saravana Kumar, +91 97400 13424
Mr. Sibabrata Pal, +91 97487 35503

North:

Mr. Munish Kaushal, +91 93138 04579

West:

Mr. Prashant Chavan, +91 93246 79090

Gujarat:

Mr. Amit Kulkarni +91 93775 57076

TN & Kerala, AP & Telangana

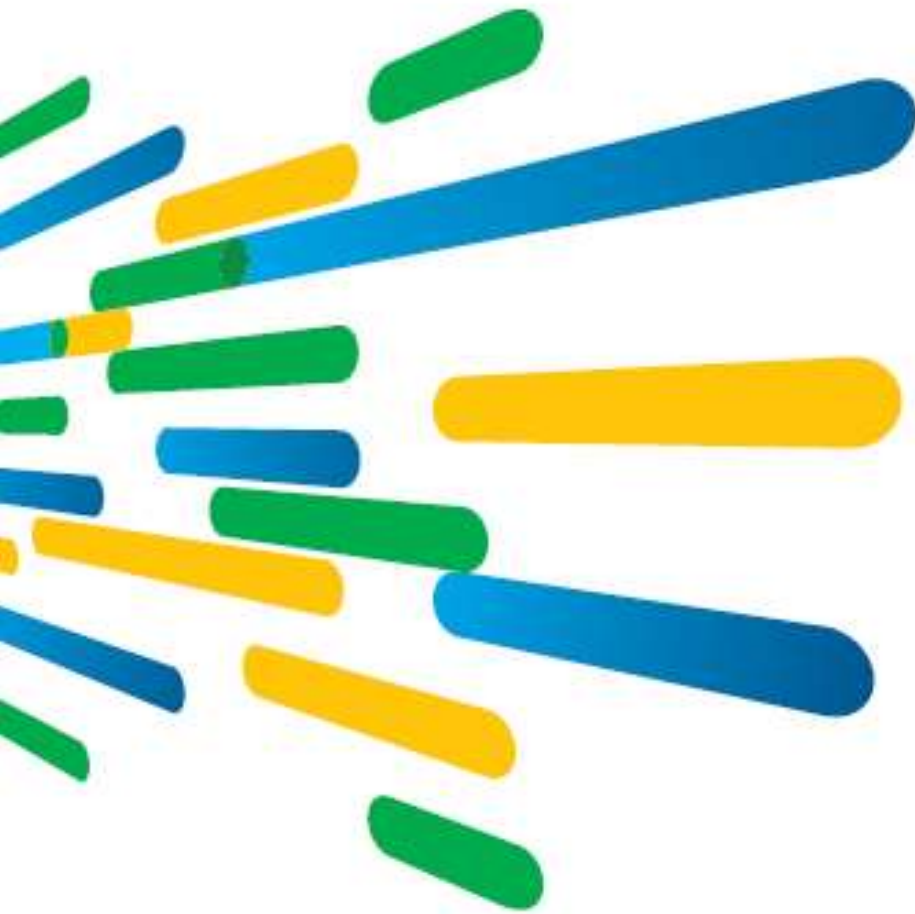
Mr. Moorthy, +91 97909 22709

Karnataka:

Mr. Saravana Kumar, +91 97400 13424

East:

Mr. Sibabrata Pal, +91 97487 35503



Heidelberg India Pvt. Ltd.

333, GST Road, Chrompet, Chennai - 600 044. India.

Tel: +91 44 4347 2000.

www.heidelberg.com/in

 [FB/heidelbergindia](https://www.facebook.com/heidelbergindia)  [Twitter/heidelbergindia](https://twitter.com/heidelbergindia)

 [Youtube/heidelbergindia](https://www.youtube.com/heidelbergindia)

HEIDELBERG