

Recommended Procedures

before restarting your Polar cutting machine





Dear Valuable Customer,

Finally, it's time to take the cover off your machines and jumpstart production. Please follow the recommended procedures below before restarting your Polar cutting machine.

General Maintenance:

- Inspect power supply and electrical connections to ensure appropriate input voltage.
- Remove all side covers, including bottom electric panel cover, and check for rodent/pest damage.
- Remove dust and rust from components and table. Clean and lubricate.
- Switch on power supply, and check rotation in fly wheel (The rotation direction should be clockwise – check the arrow mark in fly wheel cover.)
- Check display monitor for any error. If there is no error, check back-gauge movement and blower.
- Check clamp by using foot pedal.
- Use cut button to check cutting without material.
- If no error found, mount back covers in appropriate positions and start production.





For further queries on Polar equipment maintenance, kindly get in touch with our experts or Regional Service Managers:

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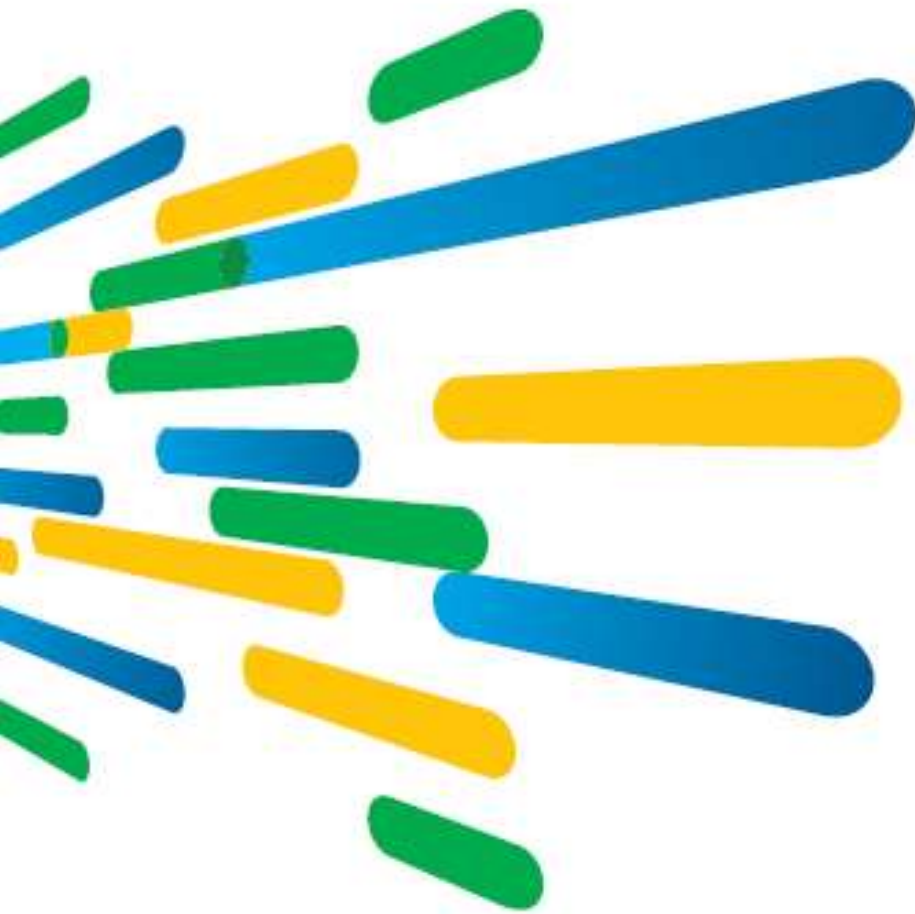
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