

# Technical Details of the Easygluer 100

Material	Folding boxboard (gsm)	Corrugated board
Folding cartons	200–600	N-, F-, E-flute <sup>1</sup>
Lockbottom cartons	250–600	N-, F-, E-flute <sup>1</sup>
Collapsible boxes	250–600	N-, F-, E-flute <sup>1</sup>
Double-wall cartons	200–600	N-, F-, E-flute <sup>1</sup>
		<sup>1</sup> carton sample is required
Length	max. 14.6 m (47 ft 11 in)	
Width	approx. 2.4 m (7 ft 10 in)	
Weight (net)	max. 8,400 kg (18,519 lbs)	
Installed power	35 kVA	

## 1. Straightline folding cartons

W	87 <sup>1</sup> –1,000 mm (3.43 <sup>1</sup> –39.37 in) 132–1,000 mm (5.20–39.37 in)
L (max.)	700 mm (27.56 in)

Machine speed	max. 300 m/min (max. 984 ft 3 in/min)
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<sup>1</sup>with miniature carton attachment

## 2. Lockbottom cartons

W	156 <sup>1</sup> –1,000 mm (6.14 <sup>1</sup> –39.37 in) 192–1,000 mm (7.56–39.37 in)
L (max.)	700 mm (27.56 in)
D (max.)	150 mm (5.91 in)
H (min.)	50 mm (1.97 in)

A (min.)	40 <sup>1</sup> / 46 mm (1.58 <sup>1</sup> / 1.81 in)
B (min.)	30 <sup>1</sup> / 40 mm (1.18 <sup>1</sup> / 1.58 in)
Output (max.)	40,000 pcs/h

<sup>1</sup>with miniature carton attachment

## 3. 4-corner collapsible boxes

W	140–1,000 mm (5.51–39.37 in)
L	140–700 mm (5.51–27.56 in)
A	80–830 mm (3.15–32.68 in)

H	30–100 mm (1.18–3.94 in)
Output (max.)	30,000 pcs/h

## 4. 6-corner collapsible boxes

W	250–1,000 mm (9.84–37.01 in)
L	140–650 mm (5.51–25.60 in)
A (min.)	80 mm (3.15 in)

H	30–100 mm (1.18–3.94 in)
Output (max.)	25,000 pcs/h

## 5. Double-wall cartons

F	100–830 mm (3.94–32.68 in)
L	100–700–mm (3.94–27.56 in)
Z	120–980 mm (4.72–38.58 in)

W (max.)	1,000 mm (39.37 in)
E (min.)	20 mm (0.79 in)
Machine speed	300 m/min (984 ft 3 in/min)

